



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5540-1
Job Sheet 169746



Part No: D5540-1

Job Qty: 4 ea

Part Name: Breather Vent



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 1/10/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: TBD IPP REV:A 17.10.19 NEW ISSUE DD VERF:DP

Ship Via:

ASAP

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs		1/10/18	0.00	0.00	Purchasing		SPN-12-28
110	Packaging	4 pcs		1/10/18	0.00	0.00	Packaging2		SPN-12-28
120	QC	4 pcs		1/10/18	0.00	0.00	QC6		38
130	Packaging	4 pcs		1/10/18	0.00	0.00	Packaging3-2		AT 9-88
140	QC21-SA	4 Ea		1/10/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 33702 Purchase Part Number: 9833K21 Supplier: McMasterCarr Certificate of conformity is Descriptions: required

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location: 5168

140 - QC21- Final Inspection - Work Order Release

DAS
13
9-89

DEC 21 2017

DAS
21
9-89

JAN 09 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	9833K21	4	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/21/17 8:40 AM dart.lacelle.linda

DART
AEROSPACE
S027236



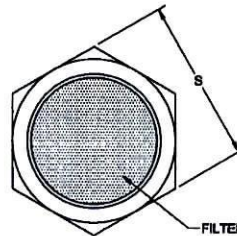
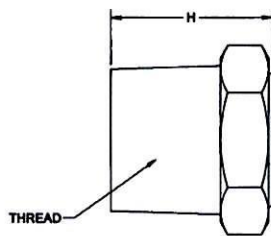
Breather Vent

PART NO: D5540 – 1
Revision:
Operation: Purchasing
Change No:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/28/17
Job No: 169746

SPECIFICATION CONTROL DRAWING



D5540-X BREATHER VENT

DART PN	DESCRIPTION	VENDOR	VENDOR PN	BODY MATERIAL	FILTER MATERIAL	HEX SIZE (S) INCHES	HEIGHT (H) INCHES	THREAD	FILTER PARTICLE SIZE (MICRONS)
D5540-1	BREATHER VENT	MCMASTER-CARR	9633K21	NICKEL-PLATED STEEL	BRONZE	7/16	7/16	1/8 NPT	90

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

RELEASED
2017-10-06
6517-687

A NEW ISSUE		WK	17.06.07
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	LL	D5540	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BREATHER VENT	NTS
DATE	17.06.07	COPYRIGHT © 2017 BY DART AEROSPACE LTD ALL RIGHTS RESERVED. NO PART OF THIS PUBLICATION MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038702**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO038702

PO Date: 12/21/17

Due Date: 12/22/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
DEC 21 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	9833K21		Breather Vent	Firmed	12/22/17	4 Ea	0 Ea	4 Ea	\$1.27/Ea	\$5.08
Line Item Note AS PER DWG D5540 REV. A B169746										
2	EL-PLUG-F	7216k6 1/pk color yellow	3-Prong Female Spade Plug	Firmed	12/22/17	10 Ea	0 Ea	10 Ea	\$12.23/Ea	\$122.30
3	EL-PLUG-M	7216k5 1/pk color yellow	3-Prong Male Spade Plug	Firmed	12/22/17	10 Ea	0 Ea	10 Ea	\$7.03/Ea	\$70.30
4	6381K171		Sleeve receive pcs	Firmed	12/22/17	6 pcs	0 pcs	6 pcs	\$2.68/pcs	\$16.08
5	6381K193		Bushing receive pcs	Firmed	12/22/17	5 pcs	0 pcs	5 pcs	\$3.68/pcs	\$18.40
6	4198T500	50/pk	O-Ring receive ea	Firmed	12/22/17	50 Ea	0 Ea	50 Ea	\$0.2158/Ea	\$10.79
Grand Total:									\$242.95	

Order Notes



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: PO 038702

Purchase Order
PO038702
Order Placed By
Chantal Lavoie

McMaster-Carr Number
5016360-01

Page 1 of 1

12/21/2017

Line	Product	Ordered	Shipped	
1	9833K21 Breather Vent, Nickel-Plated Steel, 1/8 NPT Male	4 Each	4	DAS 38 9-8'
2	7216K6 Straight-Blade Connector, Hinged, 3-Slot Socket, Grounded, NEMA 5-15, Yellow	10 Each	10	
3	7216K5 Straight-Blade Connector, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow	10 Each	10	
4	6381K171 Multipurpose Sleeve Bearing, SAE 660 TIN Bronze, for 3/4" Shaft Diameter, 7/8" OD, 1" Length	6 Each	6	
5	6381K193 Multipurpose Sleeve Bearing, SAE 660 TIN Bronze, for 3/4" Shaft Diameter, 1" OD, 1-1/4" Length	5 Each	5	
6	4198T506 Oil-Resistant Mil. Spec. Buna-N O-Ring, 1/16 Fractional Width, Dash No. 011, -65 Degree to 275 Degree F, Packs of 50	1 Pack	1	

SON-28